



INSTRUCTIONS

-J04256

REV. 2009-02-10

LOCKING GLOVE BOX DOOR KIT

GENERAL

Kit Number

57411-08

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Specify your vehicle's ignition key code when ordering, so the glove box door locks can be keyed to match.

Kit Contents

See Figure 1 and Table 1.

INSTALLATION

1. Unsnap the original equipment (O.E.) left-side glove box door, and unfasten the tether by bringing the aglet end (see Figure 1, B) out through the retaining hole.

CAUTION

Always wear proper eye protection when drilling or grinding. Flying debris could cause serious eye injury. (00402e)

2. Using an 3/16 inch (5 mm) bit positioned in the center of each snap, drill out the four plastic snaps surrounding the glove box opening.

NOTE

The glove box door, hinge and frame assemblies are side-specific. The assemblies install so that the tether retaining hole (C) in the door frame is to the inboard side.

3. Obtain the **new** left-side glove box door, hinge and frame assembly (1), a lock (2) and a tether assembly (8) from the kit. Remove the nut (3) from the lock.
4. Insert the lock through the hole in the glove box door as shown. Assemble the tether over the lock threads with the tab (A) on the inboard side of the lock, same as the retaining hole in the door frame. Tighten securely.
5. Open the left-side door, and position the door assembly at the glove box opening, lining up the holes.
6. Insert a screw (9) through each of the holes in the door frame and glove box. Install a hex nut with washer (10) onto the threads of each screw. Tighten finger-tight.

NOTE

*Ambient temperature should be **at least** 60° F (16° C) for proper adhesion of the gaskets to the glove box door frame.*

7. Clean the glove box door frame with a mixture of 50 to 70% isopropyl alcohol and 30 to 50% distilled water. Allow to dry thoroughly.

NOTE

The glove box gaskets are side-specific. With the paper backing facing the door frame, the oblong hole at the top of the gasket is to the outboard side.

8. Obtain the left-side gasket (6) and a hinge gasket (7) from the kit. Install the gaskets to the glove box door frame.
 - a. The gasket liner on the large gasket is split to aid alignment. Peel one half of the liner from the adhesive backing of the left-side gasket.
 - b. Using the frame edges and screw heads as a guide, carefully position the gasket to the glove box door frame and press firmly into place.
 - c. Peel the remaining half of the liner from the gasket backing, and carefully position the rest of the gasket to the door frame. Press firmly into place.
 - d. Apply steady pressure for a few seconds at all areas of the gasket to verify proper adhesion.
 - e. Peel the liner from the hinge gasket.
 - f. Carefully position the gasket to the door frame above the hinge, and press firmly into place.

NOTES

*Allow **AT LEAST** 24 hours after applying the gaskets before exposing the area to vigorous washing, strong water spray or extreme weather.*

The adhesive bond will increase to maximum strength after about 72 hours at normal room temperature.

9. Open and close the glove box door, checking for proper operation.
 - a. Adjust the position of the door assembly up and down in the opening so the door swings freely through its entire range.
 - b. Once the door is aligned properly, tighten the screws and nuts securely.
 - c. Push the tether aglet (B) through the retaining hole (C) in the door frame to securely anchor the tether to the frame.
10. Check the glove box door for proper operation.
 - a. Close the door and push slightly to lock.
 - b. Insert the key (4) into the lock, and push slightly as you turn the key counterclockwise to unlock and open the door. The key should turn easily.
 - c. Close the door. Push slightly as you turn the key clockwise to lock the door. The key should turn easily.
 - d. Pull lightly on the upper edge of the door. It should remain tightly latched. Remove the key.

11. Repeat Steps 1 through 10 for the right-side door.

SERVICE PARTS

WARNING

Do not open storage compartments while riding. Distractions while riding can lead to loss of control, which could result in death or serious injury. (00082a)

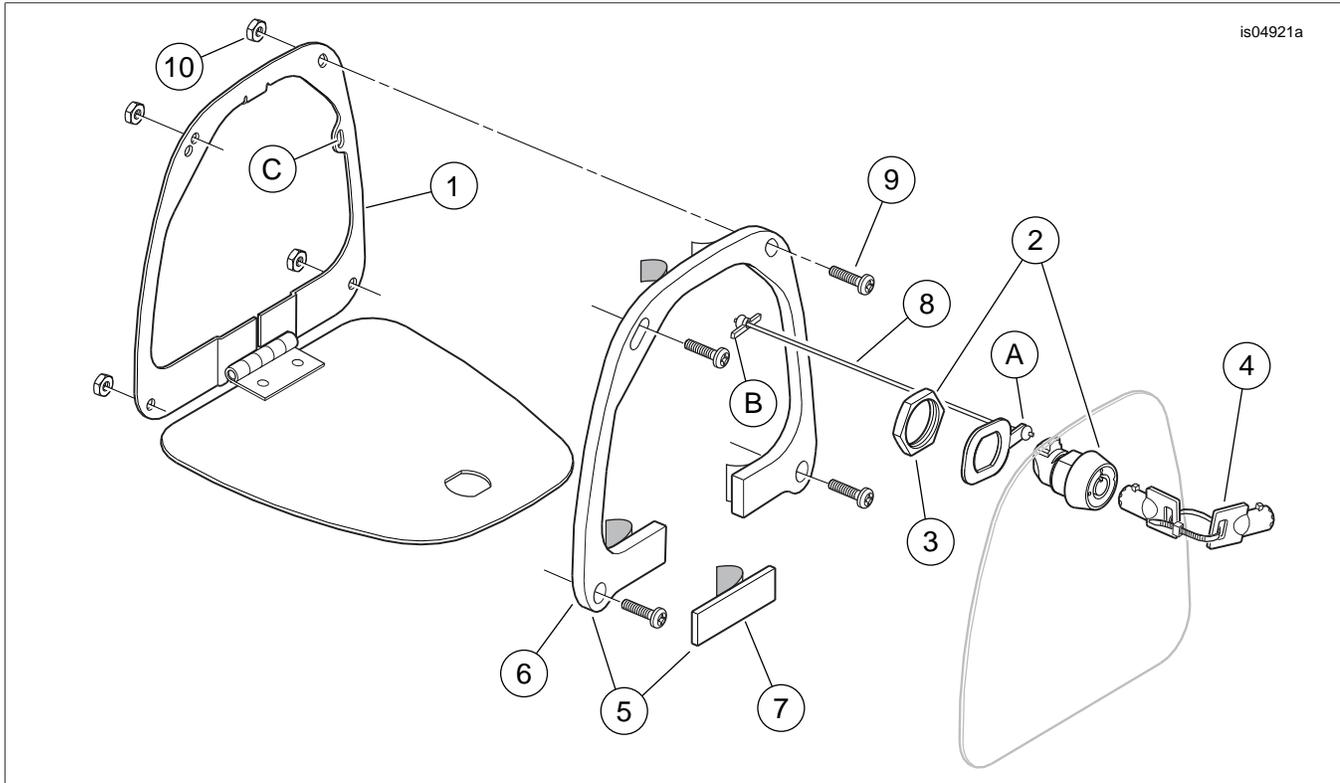


Figure 1. Service Parts Illustration, Locking Glove Box Door Kit

Table 1. Service Parts Table

Item	Description (Quantity)	Part Number
1	Glove box door, hinge and frame assembly (left side shown)	Not sold separately
2	Lock, glove box (2) (includes nut, Item 3) (specify vehicle ignition key code)	Not Sold Separately
3	• Lock nut	Not Sold Separately
4	Key (Set of two. Specify vehicle ignition key code)	71452-91A/xxxx
5	Gasket set (includes Items 6 and 7)	57415-08
6	• Gasket, glove box opening, left-side (shown)	
	• Gasket, glove box opening, right-side	
7	• Gasket, hinge (2)	
8	Tether set, glove box door (includes two tether assemblies)	57412-08
9	Screw, Phillips, pan head, #8-32 x 3/4 inch (8)	2646
10	Hex nut, with external-tooth lockwasher, #8-32 (8)	7830
Items mentioned in text:		
A	Tether bracket tab	
B	Tether aglet	
C	Tether retaining hole	